

Date: Friday, 18/07/2008 1:09:43 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HELI-ACCESS HANDLE
Job Number : 40633	
Estimate Number : 11829	
P.O. Number :	Part Number : D2479
This Issue : 18/07/2008 S.O. No. :	Drawing Number : D2479 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 38228	Material :
Written By :	Due Date : 06/08/2008 Qty: 8 Um: Each
Checked & Approved By : <u>JUD 08-7-18</u>	
Comment : Est. B 99.03.12 Updated from hand written IPP DM	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304TR0750W049

304 RD Tube .750 x .049W



Comment: Qty.: 1.4000 f(s)/Unit Total: 11.1997 f(s)

304 RD Tube .750 x .049W

Material: 304/316 SS Seamless 0.75" OD x 0.049" Wall

Batch M108498

FF 08-07-21 (8)

2.0

BAND SAW

BAND SAW

**Comment:** BAND SAW

Cut as per Template DT8334 (DT 2479 CT)

FF 08-07-21 (8)

3.0

BENDING

BENDING MACHINE - SKIDTUBES

**Comment:** BENDING MACHINE

Bend as per Template DT 8335 (DT 2479 BT)

Trim as per Template DT 8333 (DT 2480 CJ)

Deburr

FF 08-07-21 (8)

FF 08-07-22 (8)

4.0

QC5

INSPECT WORK TO CURRENT STEP

**Comment:** INSPECT WORK TO CURRENT STEP

S 08/04/02 (8)

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: W5

PD 08-08-01 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 18/07/2008 1:09:43 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-ACCESS HANDLE

Job Number: 40633

Part Number: D2479

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



8

Comment: FINAL INSPECTION/W/O RELEASE

D 08/05/08

Job Completion



U 08.08.10/

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

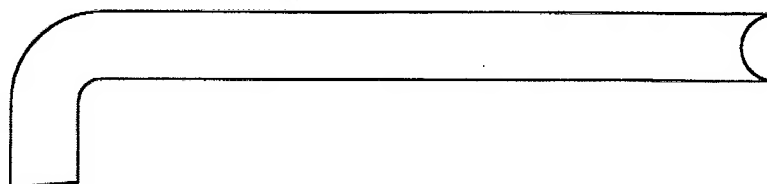
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2479	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	HELI-ACCESS HANDLE		1:1

RELEASED
96/10/02 DS



CUT PER TEMPLATE DT 2479 CT
BEND PER TEMPLATE DT 2479 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 0.75 OD 0.049 WALL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40633